

# Dillon Precision Bullet Feeder

Quick Start Guide/User Manual



Stock #91163  
Version 3  
April 2025

**Please Read the Entire Manual Before Using Your Bullet Feeder**

# Assembling and Installing Your New Dillon Bullet Feeder

Congratulations on your purchase of the Dillon Bullet Feeder! This manual will help you assemble and install your new Bullet Feeder on your XL750/650 or RL1100/ Super 1050 reloading machine.

After opening the package, first familiarize yourself with the components of the Bullet Feeder, including the Base Assembly, Bowl, Center Plates (long or short bullet), Tuning Blocks (comes installed to the Center Plate), and Mounting Bracket.

The Caliber Conversion for your Bullet Feeder includes caliber-specific parts, including: Bullet Disk, Bullet Chute, Bullet Switch, Conduit Springs, and the Bullet Dropper Die.

Also, review the assembly drawings on pages 9 through 11, which will help you to understand the differences between components for pistol and rifle calibers, as well as short and long bullets.

## Preparation and Setup

Lay out all the parts from the setup kit, which will come with the appropriate Mount Tube for your reloading machine (see page 10). Identify the caliber-specific components from the Caliber Conversion Kit, such as Bullet Drop Disks, Bullet Chutes, Switch Housings, Bullet Conduit Springs, and Bullet Dropper Dies (see page 9).



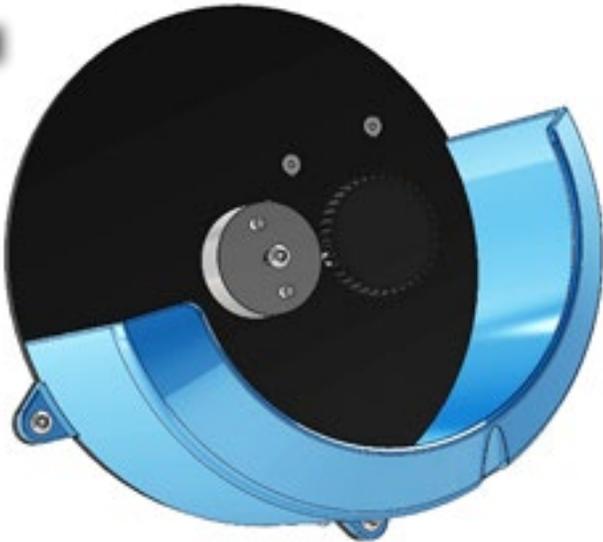
1. BF 650/750 Mount Assembly (Pictured) or BF 1050/1100 Mount Assembly (See Page 10)
2. Motor Assembly (Shown w/o Wiring)
3. Bullet Chutes Assembly
4. Bowl Assembly Short Bullet (Shown in 9mm) or Bowl Assembly Long Bullet (Not Pictured)
5. Chutes-Dropper Die Assembly
6. Switch Assembly
7. Bullet Dropper Die Assembly  
Die Lock Ring (Not Pictured)



Identify the parts for your Bullet Feeder prior to assembling. The parts pictured above are for a 9mm/.355/.357 Bullet Feeder, but yours will look similar regardless of caliber. *\*Please note that the colors of component parts may vary.*

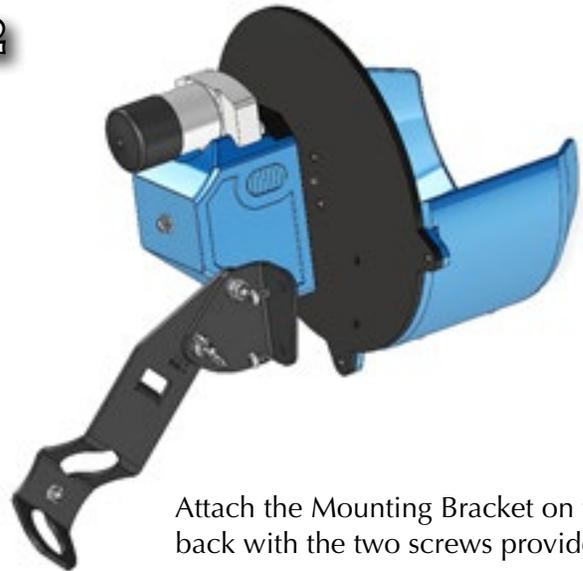
# Assembling the Bullet Feeder

1



Start with the Base Assembly.

2



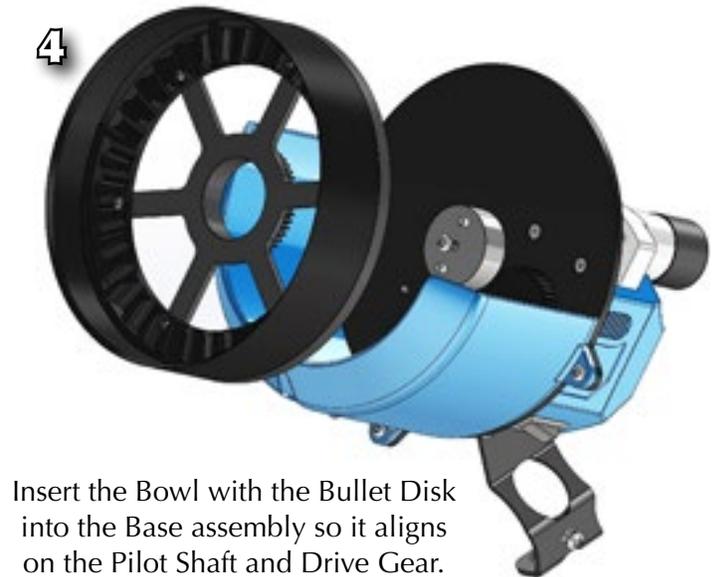
Attach the Mounting Bracket on the back with the two screws provided.

3

The Bullet Disk goes into the Bowl, attached with the six 6-32 x 1/4 inch screws from the hardware kit.



4



Insert the Bowl with the Bullet Disk into the Base assembly so it aligns on the Pilot Shaft and Drive Gear.

5



Select the proper Center Plate and install the appropriate size Bullet Chute. (See page 9.)

6

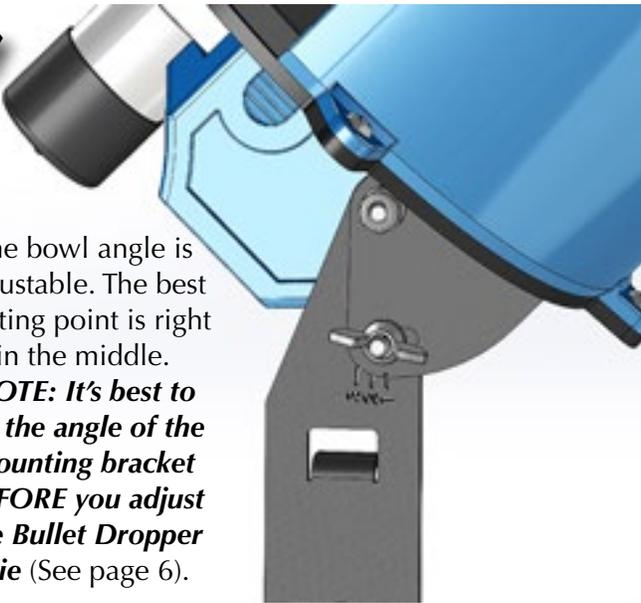


Place the Center Plate into the Base Assembly as pictured. Put the screw through the center hole and screw it into the backplate.

7

The bowl angle is adjustable. The best starting point is right in the middle.

**NOTE: It's best to set the angle of the mounting bracket BEFORE you adjust the Bullet Dropper Die** (See page 6).



8

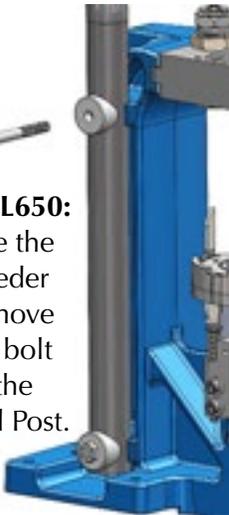


Attach the Bullet Conduit Spring (See page 9) to the Bullet Chute. Twist the spring clockwise in place to make sure it's centered and just snug the screw. Do not over tighten.

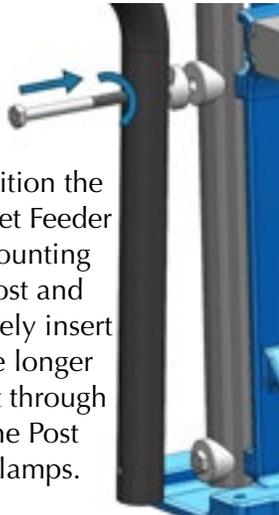
## Attaching the Mount Tube to Your Reloader

9

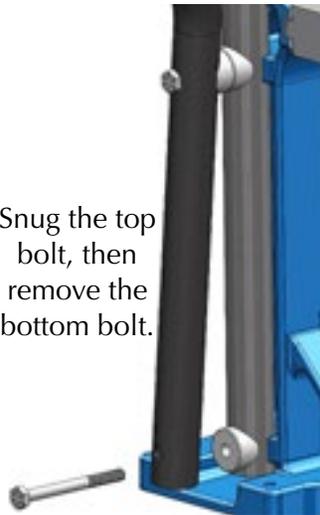
**XL750/XL650:** Remove the Casefeeder and remove the top bolt from the Casefeed Post.



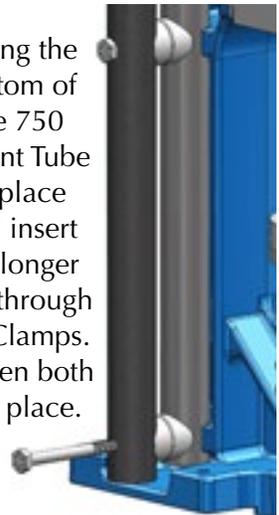
Position the Bullet Feeder Mounting post and loosely insert the longer bolt through the Post Clamps.



Snug the top bolt, then remove the bottom bolt.



Swing the bottom of the 750 Mount Tube in place and insert the longer bolt through the Clamps. Tighten both into place.



**9 (alternate)**



**RL1100/Super 1050:** Use the existing bolts on the side of the Casefeed Post. You don't have to take them all the way out, just back them out to give enough room to attach the two-piece 1100 Mount Tube Assembly.



10

Place the Bullet Feeder on top of the Mount Tube. Leave the clamp screw loose for now, because you may need to adjust it up or down slightly to get exactly the right angle on the Bullet Conduit Spring.

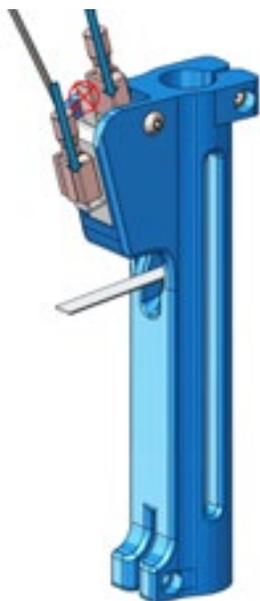


11

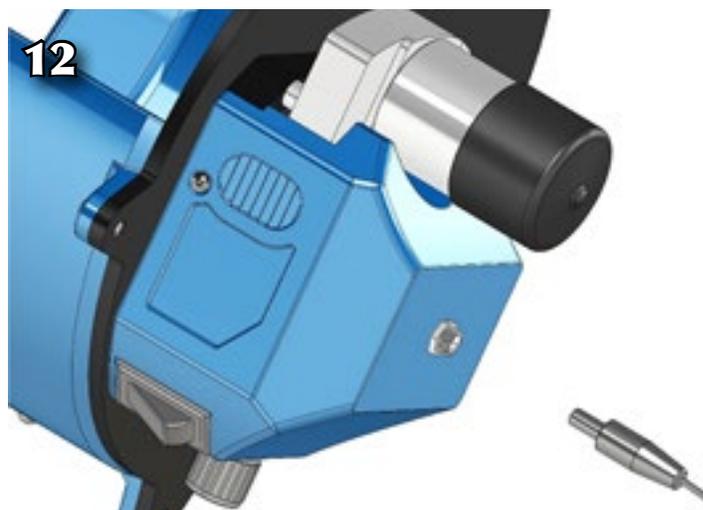
Insert the Bullet Conduit Spring by twisting clockwise into the Bullet Switch and tighten the clamp – do not over tighten as it will damage these parts.

There are three terminals available on the switch.

Connect the wires from the Bullet Feeder Motor to the two terminals on the outside of the switch and ignore the one in the middle. It will not matter which wire goes on which terminal.



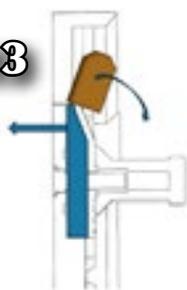
12



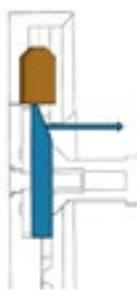
Attach the appropriate wall plug insert and plug the Power Supply into your Bullet Feeder.

## Adjusting the Tuning Block

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To adjust the Tuning Block, temporarily remove the Bullet Conduit Spring and start with the Tuning Nut turned down clockwise as far as it will go.



Gradually back off the Tuning Nut until only nose-down bullets drop off the Tuning Block and base-down bullets drop through the Bullet Chute.

## Exchange Your Powder Funnel (if Applicable)

If your Bullet Feeder comes with a Powder Funnel, you'll need to replace the one in your Powder Measure. The new funnel will apply an appropriate amount of flare to allow bullets to rest in the case mouth before being seated in the Seating Die. You'll need to readjust your Powder Measure according to the directions in your reloading machine manual so the bullet just sits inside the case mouth. Some rifle caliber conversions require you to use only boat tail bullets.

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# Setting Up and Adjusting the Bullet Dropper Die



## Components Needed:

- Bullet Dropper Outer Sleeve
- Caliber Specific Inner Sleeve
- Bullet Dropper Return Spring
- Bullet Dropper Spring Cap
- Die Lock Ring (*Not Pictured*)
- Ball Bearings (2)
- Spring Clip (for some calibers)

## Supplies Required:

- Sized and flared case
- Bullets

## Setup:

- 1. Position Bullet:** Place a bullet into the case on your workbench.
- 2. Fit Inner Sleeve:** Slide the correct Inner Sleeve over the bullet until it touches the case edge.
- 3. Select Bearing Holes:** Use the holes in the Inner Sleeve to place bearings near the bullet's nose but not past its tip. (See Fig. 1, 2, and 3 Right)
- 4. Assemble Sleeve:** Insert bearings into the chosen holes, then slide the Inner Sleeve into the Outer Sleeve from the internally threaded end.
- 5. Install Spring and Cap:** Slide the Return Spring over the Inner Sleeve, followed by the Spring Cap, and screw the cap into the Outer Sleeve.
- 6. Add Spring Clip** (if applicable): For sleeves with grooves, insert the clip into the groove matching the bearing holes used.
- 7. Function Test:** Insert at least two bullets into the die base-first. Lower the die over a case to check if one bullet drops while the other is retained.

Fig. 1



**Right:** Look through the holes in the Inner Sleeve to find the correct pair for your bullet shape.

Fig. 2

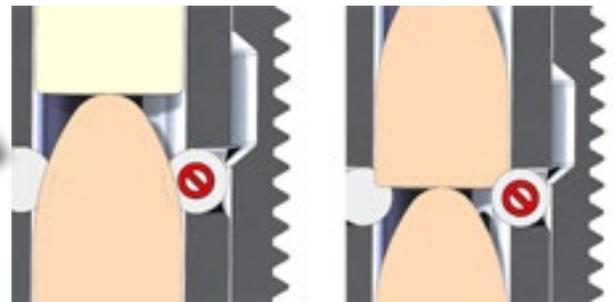
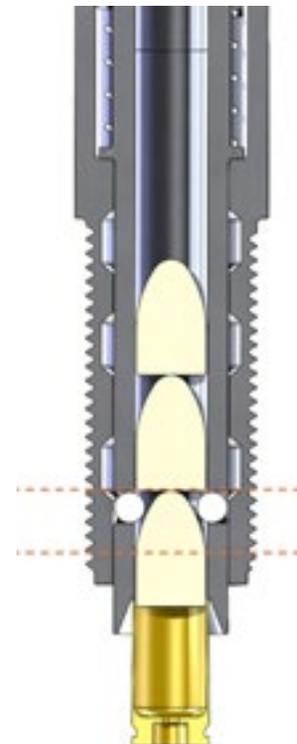


Fig. 3



**Above, Right:** Choose holes where Ball Bearings will sit against the bullet's nose, not past its tip.

# Installing the Dropper Die Assembly

## XL750/XL650:

The Dropper Die assembly goes into station three on the XL750/XL650, right after the Powder Measure.



## RL1100/Super 1050:

The Dropper Die assembly goes into station six on the 1100/1050, right after the Powder Measure.



## Dropper Die Installation

- 1. Place Case in Press:** Put the setup case in the reloader's shellplate under the dropper station.
- 2. Load Bullets:** Insert bullets into the die and ensure they don't fall out when held by the Outer Sleeve.
- 3. Thread Die:** With the reloader's handle fully actuated, slowly thread the Dropper Die into the toolhead until it touches the case, allowing one bullet to drop.
- 4. Secure Die:** Tighten another half-turn and lock with the Die Lock Ring.
- 5. Final Test:** Operate the reloader to ensure one bullet drops into the case while the next is held back in the die.



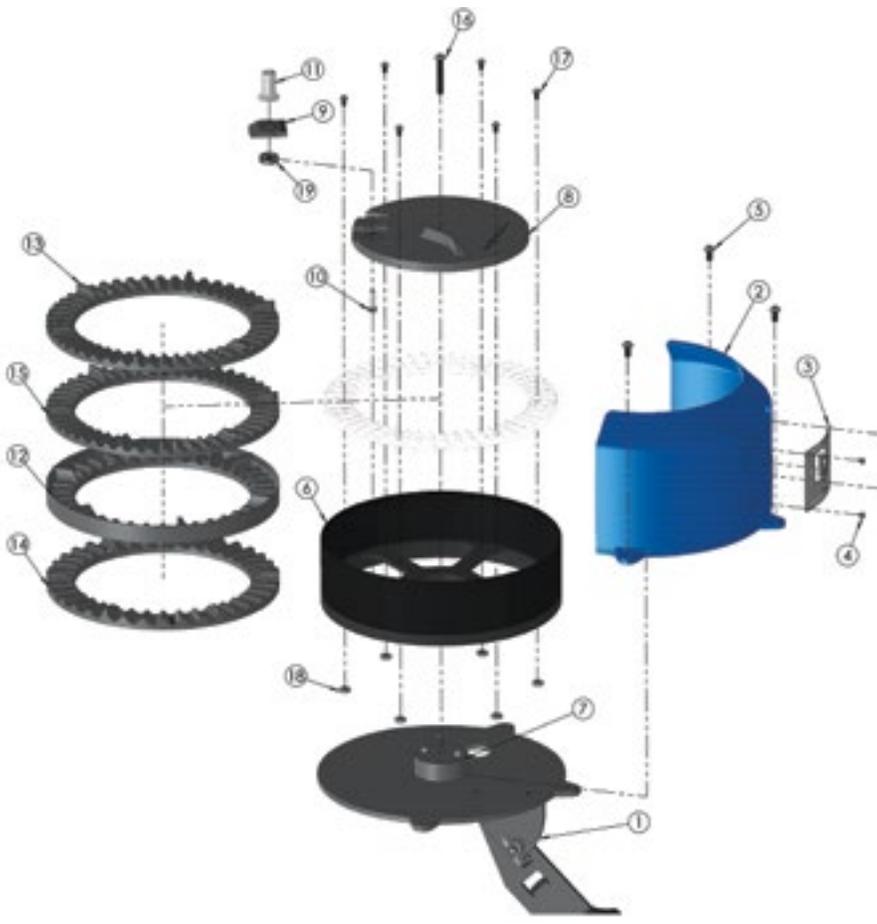
## Attach the Bullet Switch to the Dropper Die

Once you're satisfied with the Dropper Die adjustment, you may now attach the Bullet Switch to the Dropper Die using the screw provided. Do not over tighten, it just needs to be snug. Over tightening will damage the parts.



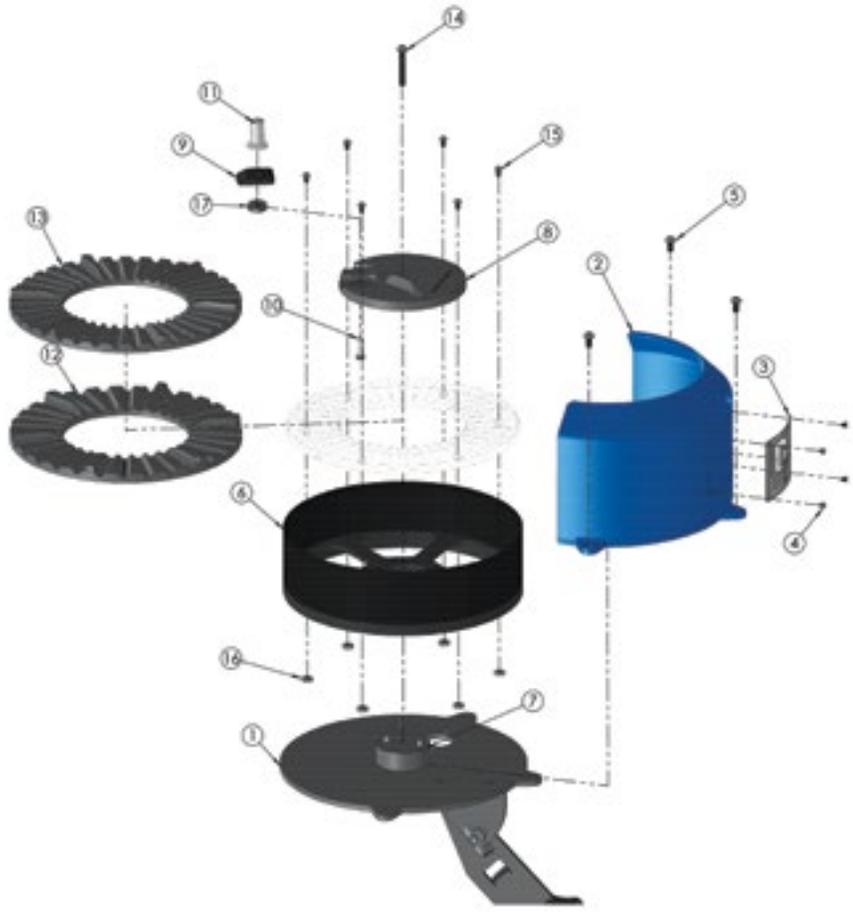
### TROUBLESHOOTING

- Problem:** Bullet is dropped, but then lifted off the case when the reloader retracts.  
**Cause:** Ball Bearings in too low a position. Choose a higher pair of holes up the Inner Sleeve.
- Problem:** Two or more Bullets are dropped when the reloader retracts.  
**Cause:** Ball Bearings are positioned too high. Choose a lower pair of holes on the Inner Sleeve.
- Problem:** No bullet drops at all when the reloader is actuated.  
**Cause:** Die Body may not be threaded deeply enough into the Toolhead to trigger the Inner Sleeve with the case. Fully actuate the reloader with a case under the Dropper Die, insert a bullet into the Dropper Die and then continue to thread the Die towards the case until the "click" is heard of the bullet dropping to the case.
- Problem:** When the reloader is actuated, the Dropper Die jams.  
**Cause:** Die body is threaded too far down. Back the Dropper Die out, move the reloader to the fully actuated position, insert a Bullet into the Dropper and thread the Die toward the case again, listening for the "click" of the bullet falling onto the case.



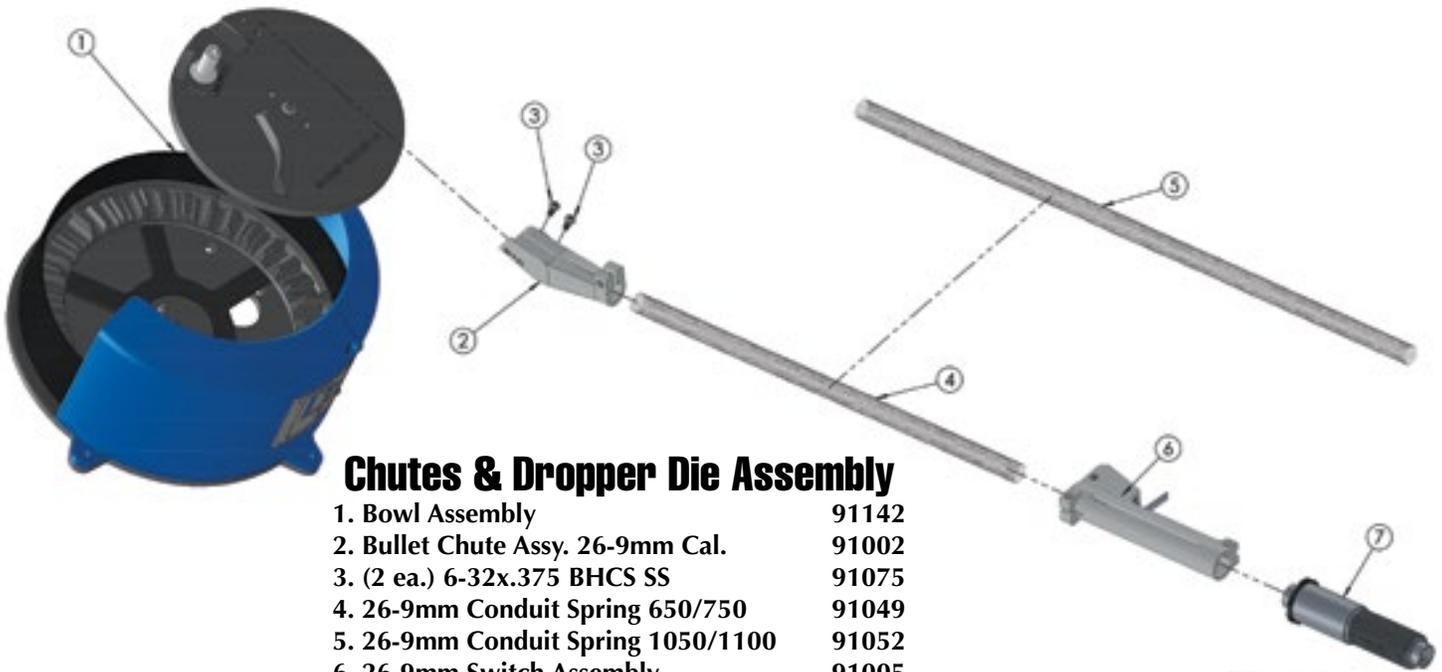
### Bowl Assembly, Short

- |                                |       |         |
|--------------------------------|-------|---------|
| 1. BF Mount Assembly           | 91122 | } 91121 |
| 2. BF Shroud                   | 91018 |         |
| 3. Logo Plate Dillon Icon      | 91060 |         |
| 4. (4 ea.) 4-40x.125 BHCS SS   | 91077 |         |
| 5. (5 ea.) 10-32x.375 BHCS SS  | 91068 |         |
| Motor (Not Pictured)           | 62501 |         |
| 6. Bowl Assembly               | 91142 |         |
| 7. Pilot Shaft                 | 91040 |         |
| 8. Center Plate, Short Bullet  | 91008 |         |
| 9. Tuning Block, Short Bullet  | 91016 |         |
| 10. 8-32 Knurled Stud          | 91041 |         |
| 11. Tuning Knob                | 91017 |         |
| 12. Bullet Disk, 9mm-357       | 91013 |         |
| 13. Bullet Disk, 22-25, Short  | 91010 |         |
| 14. Bullet Disk, 40-45         | 91014 |         |
| 15. Bullet Disk, 26-30, Short  | 91012 |         |
| 16. 10-32x1.250 BCHS SS        | 91073 |         |
| 17. (6 ea.) 6-32x.250 BHCS SS  | 91074 |         |
| 18. (6 ea.) 6-32 Hex Nut, Zinc | 18946 |         |
| 19. Tuning Block Spring        | 91059 |         |



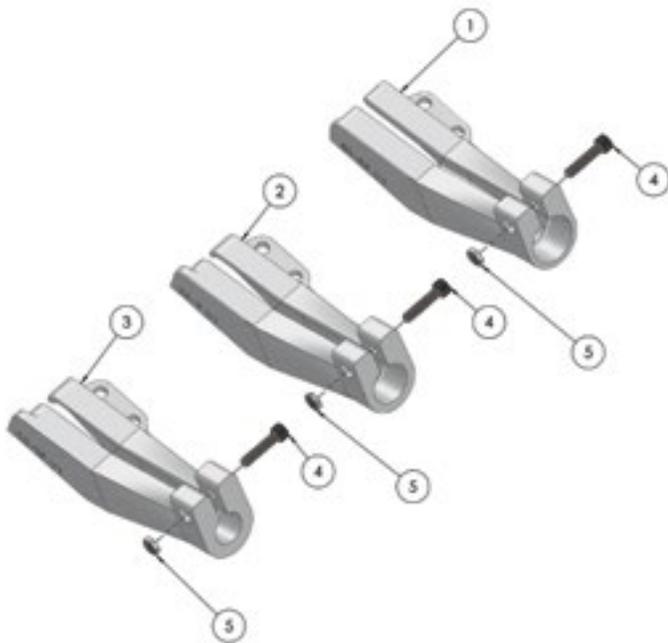
### Bowl Assembly, Long

- |                                |       |         |
|--------------------------------|-------|---------|
| 1. BF Mount Assembly           | 91122 | } 91121 |
| 2. BF Shroud                   | 91018 |         |
| 3. Logo Plate Dillon Icon      | 91060 |         |
| 4. (4 ea.) 4-40x.125 BHCS SS   | 91077 |         |
| 5. (5 ea.) 10-32x.375 BHCS SS  | 91068 |         |
| Motor (Not Pictured)           | 62501 |         |
| 6. Bowl Assembly               | 91142 |         |
| 7. Pilot Shaft                 | 91040 |         |
| 8. Center Plate, Long Bullet   | 91007 |         |
| 9. Tuning Block, Long Bullet   | 91015 |         |
| 10. 8-32 Knurled Stud          | 91041 |         |
| 11. Tuning Knob                | 91017 |         |
| 12. Bullet Disk, 26-30, Long   | 91011 |         |
| 13. Bullet Disk, 22-25, Long   | 91009 |         |
| 14. 10-32x1.250 BCHS SS        | 91073 |         |
| 15. (6 ea.) 6-32x.250 BHCS SS  | 91074 |         |
| 16. (6 ea.) 6-32 Hex Nut, Zinc | 18946 |         |
| 17. Tuning Block Spring        | 91059 |         |



## Chutes & Dropper Die Assembly

- |                                    |       |
|------------------------------------|-------|
| 1. Bowl Assembly                   | 91142 |
| 2. Bullet Chute Assy. 26-9mm Cal.  | 91002 |
| 3. (2 ea.) 6-32x.375 BHCS SS       | 91075 |
| 4. 26-9mm Conduit Spring 650/750   | 91049 |
| 5. 26-9mm Conduit Spring 1050/1100 | 91052 |
| 6. 26-9mm Switch Assembly          | 91005 |
| 7. Dropper Die 9mm-.357            | 91103 |
| Die Lock Ring (Not Pictured)       | 14067 |



### Bullet Chute Assembly, 22-25 Cal. (#91130)

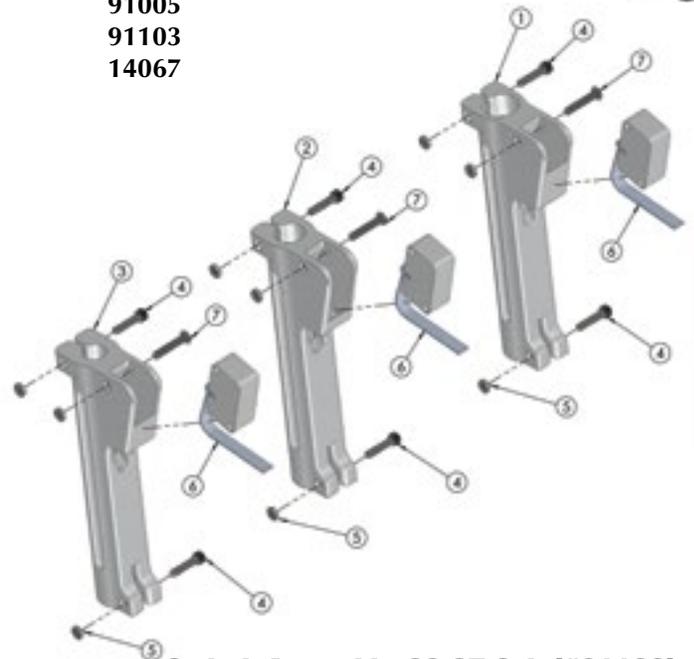
- |                           |       |
|---------------------------|-------|
| 3. Bullet Chute, 22-25    | 91001 |
| 4. 4-40x.500 SHCS SS      | 91076 |
| 5. 4-40 Zinc Nut Red. Hex | 91078 |

### Bullet Chute Assy., 26-9mm Cal. (#91131)

- |                           |       |
|---------------------------|-------|
| 2. Bullet Chute, 26-9mm   | 91002 |
| 4. 4-40x.500 SHCS SS      | 91076 |
| 5. 4-40 Zinc Nut Red. Hex | 91078 |

### Bullet Chute Assembly, 40-45 Cal. (#91132)

- |                           |       |
|---------------------------|-------|
| 1. Bullet Chute, 40-45    | 91003 |
| 4. 4-40x.500 SHCS SS      | 91076 |
| 5. 4-40 Zinc Nut Red. Hex | 91078 |



### Switch Assembly, 22-25 Cal. (#91133)

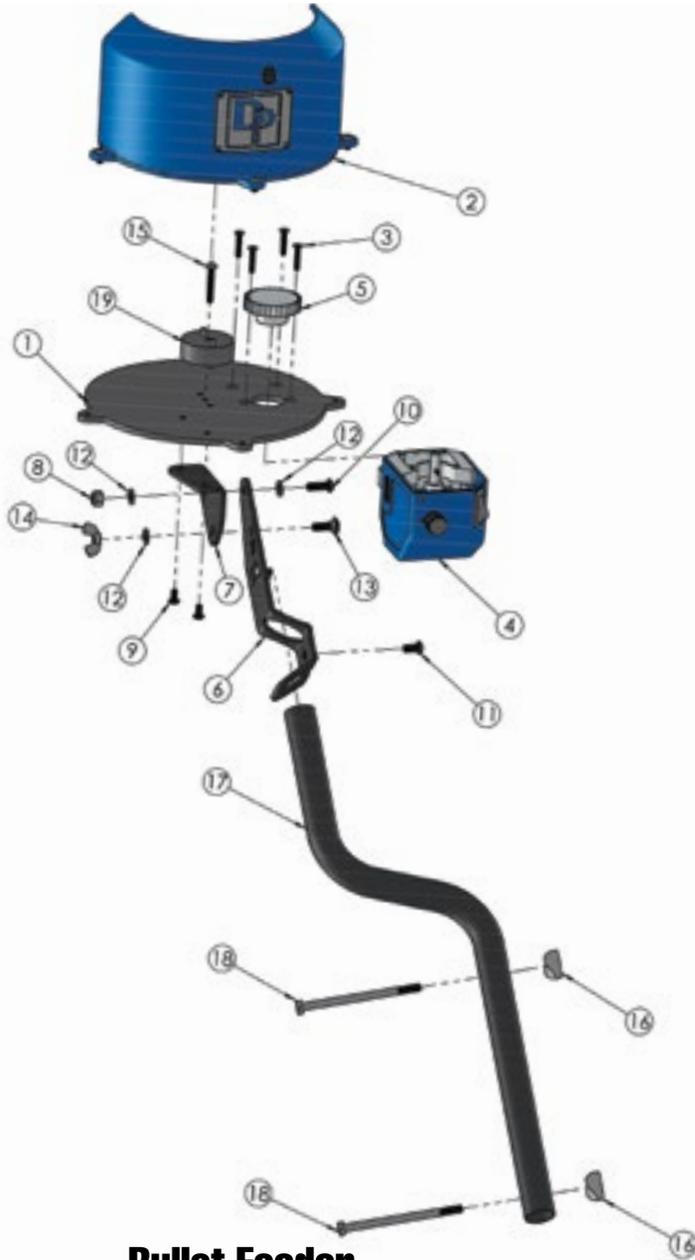
- |                                   |       |
|-----------------------------------|-------|
| 3. Switch Housing                 | 91004 |
| 4. (2 ea.) 4-40x.500 SHCS SS      | 91076 |
| 5. (3 ea.) 4-40 Zinc Nut Red. Hex | 91078 |
| 6. DBF Microswitch                | 91087 |
| 7. 4-40x5/8 BCHS SS               | 91085 |

### Switch Assembly, 26-9mm Cal. (#91134)

- |                                   |       |
|-----------------------------------|-------|
| 2. Switch Housing                 | 91005 |
| 4. (2 ea.) 4-40x.500 SHCS SS      | 91076 |
| 5. (3 ea.) 4-40 Zinc Nut Red. Hex | 91078 |
| 6. DBF Microswitch                | 91087 |
| 7. 4-40x5/8 BCHS SS               | 91085 |

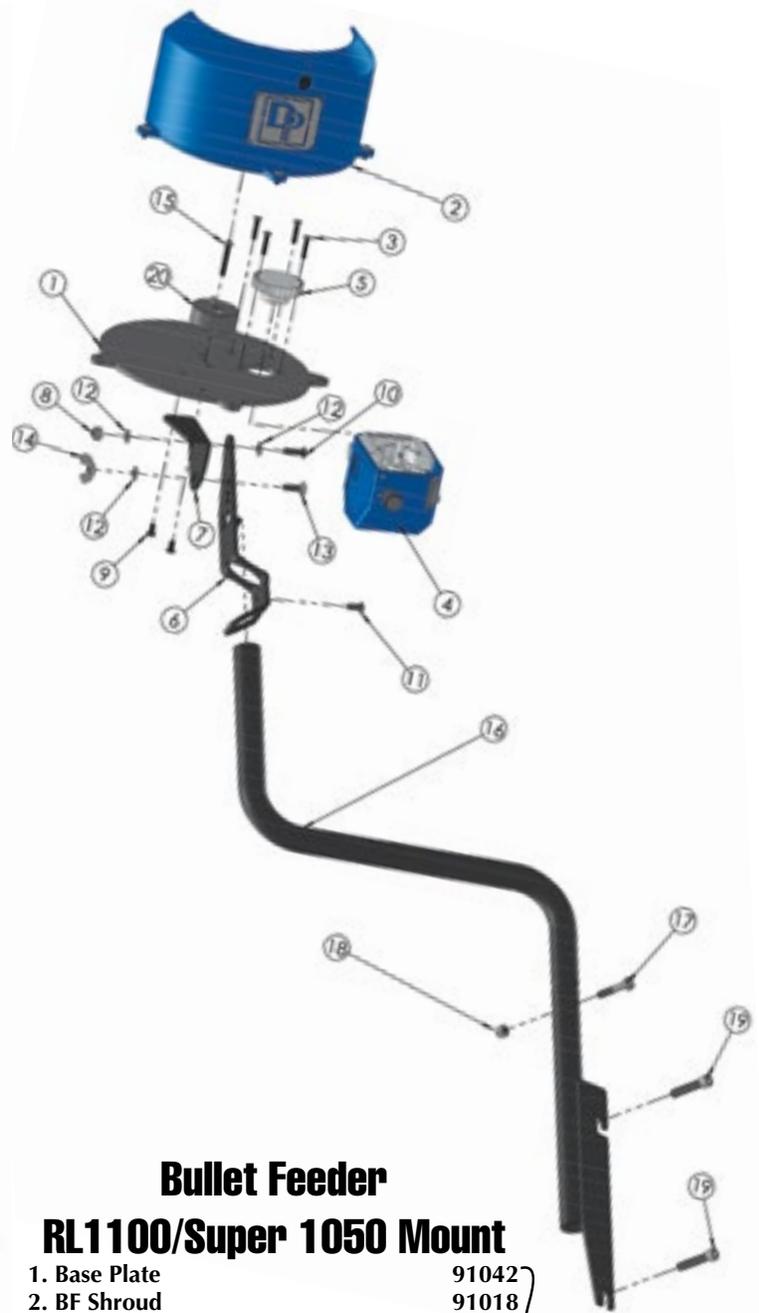
### Switch Assembly, 40-45 Cal. (#91135)

- |                                   |       |
|-----------------------------------|-------|
| 1. Switch Housing                 | 91006 |
| 4. (2 ea.) 4-40x.500 SHCS SS      | 91076 |
| 5. (3 ea.) 4-40 Zinc Nut Red. Hex | 91078 |
| 6. DBF Microswitch                | 91087 |
| 7. 4-40x5/8 BCHS SS               | 91085 |



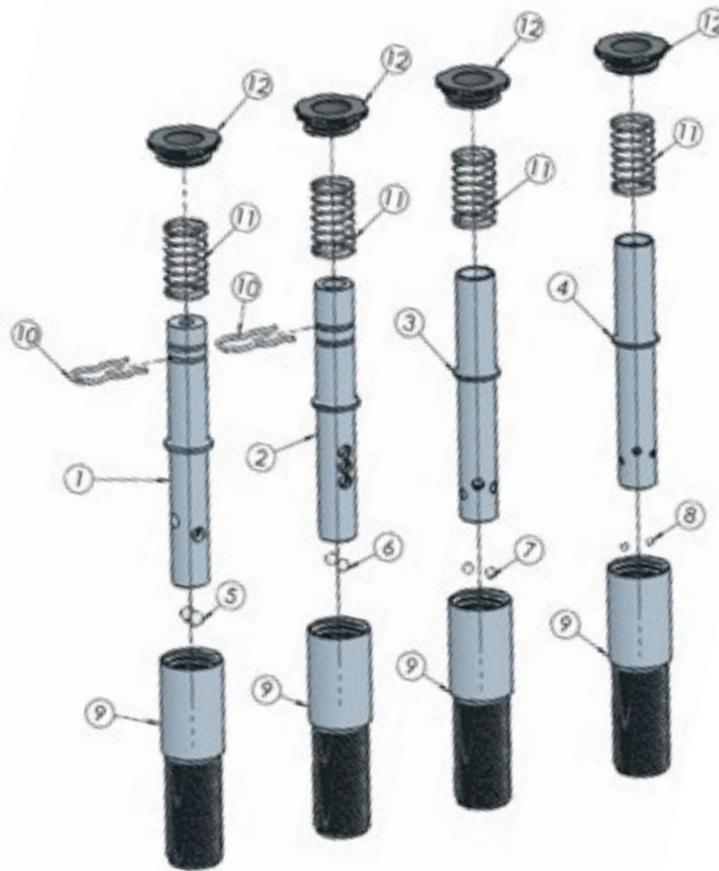
### Bullet Feeder XL750/650 Mount

- |   |       |   |       |
|---|-------|---|-------|
| 1. Base Plate                           | 91042 | } | 91121 |
| 2. BF Shroud                            | 91018 |   |       |
| 3. (4 ea.) M4x22 FHS Blk Oxide          | 91081 | } | 91121 |
| 4. Motor Assy. (Shown w/o Wiring)       | 62501 |   |       |
| 5. Drive Gear                           | 91022 | } | 91122 |
| 6. Mount Bracket 1                      | 91043 |   |       |
| 7. Mount Bracket 2                      | 91044 | } | 91122 |
| 8. 250-20 Lock Nut, Zinc                | 85098 |   |       |
| 9. (2 ea.) 10-32x.375 BHCS SS           | 91068 | } | 91122 |
| 10. 250-20x.750 BHCS SS                 | 91069 |   |       |
| 11. 250-20x.500 BHCS SS                 | 91072 | } | 91122 |
| 12. (3 ea.) 250 Flat Washer SS NAS 1159 | 91084 |   |       |
| 13. .250-20x.750 Zinc Carriage Bolt     | 91070 | } | 91122 |
| 14. .250-20 Zinc Wing Nut               | 91071 |   |       |
| 15. 10-32x1.250 BHCS SS                 | 91073 | } | 91122 |
| 16. (2 ea.) CF Post Clamp               | 13613 |   |       |
| 17. 750 Mount Tube                      | 91046 | } | 91122 |
| 18. (2 ea.) .250-20x4 HHCS, Zinc        | 91083 |   |       |
| 19. Pilot Shaft                         | 91040 |   |       |



### Bullet Feeder RL1100/Super 1050 Mount

- |  |       |   |       |
|--|-------|---|-------|
| 1. Base Plate                              | 91042 | } | 91121 |
| 2. BF Shroud                               | 91018 |   |       |
| 3. (4 ea.) M4x22 FHS Blk Oxide             | 91081 | } | 91121 |
| 4. Motor Assy. (Shown w/o Wiring)          | 62501 |   |       |
| 5. Drive Gear                              | 91022 | } | 91122 |
| 6. Mount Bracket 1                         | 91043 |   |       |
| 7. Mount Bracket 2                         | 91044 | } | 91122 |
| 8. 250-20 Lock Nut, Zinc                   | 85098 |   |       |
| 9. (2 ea.) 10-32x.375 BHCS SS              | 91068 | } | 91122 |
| 10. 250-20x.750 BHCS SS                    | 91069 |   |       |
| 11. 250-20x.500 BHCS SS                    | 91072 | } | 91122 |
| 12. (3 ea.) 250 Flat Washer SS NAS 1159    | 91084 |   |       |
| 13. .250-20x.750 Zinc Carriage Bolt        | 91070 | } | 91122 |
| 14. .250-20 Zinc Wing Nut                  | 91071 |   |       |
| 15. 10-32x1.250 BHCS SS                    | 91073 | } | 91122 |
| 16. 1100 Mount Tube Assembly               | 91047 |   |       |
| (The 1100 Mount Tube comes in two pieces.) |       |   |       |
| 17. .250-20x1.375 HHCS, Zinc               | 91086 | } | 91122 |
| 18. .250-20 Lock Nut, Zinc                 | 85098 |   |       |
| 19. (2 ea.) 312x1500 SHCS                  | 13205 | } | 91122 |
| (From RL1100/Super 1050 Assembly)          |       |   |       |
| 20. Pilot Shaft                            | 91040 |   |       |



### Dropper Die, 22 Cal. (Assy. #91101)

- 1. Inner Sleeve 22 91039
- 5. (2 ea.) .197" Ball 5mm 91055
- 9. Outer Sleeve 91030
- Die Lock Ring (Not Pictured) 14067
- 10. Die Body Clip 14445
- 11. Internal Dropper Die Spring 91054
- 12. Spring Cap 91089

### Dropper Die, 30 Cal. (Assy. #91102)

- 2. Inner Sleeve 30 91035
- 6. (2 ea.) .177" Ball 4.5mm 91088
- 9. Outer Sleeve 91030
- Die Lock Ring (Not Pictured) 14067
- 10. Die Body Clip 14445
- 11. Internal Dropper Die Spring 91054
- 12. Spring Cap 91089

### Dropper Die, 9mm (Assy. #91103)

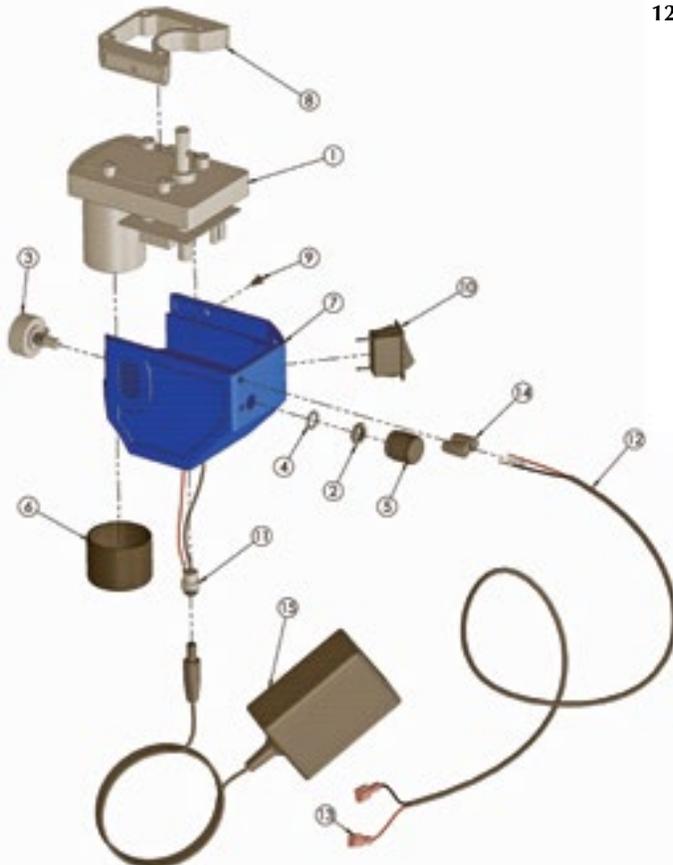
- 2. Inner Sleeve 9/357 91036
- 6. (2 ea.) .156" Ball 5/32" 91056
- 9. Outer Sleeve 91030
- Die Lock Ring (Not Pictured) 14067
- 11. Internal Dropper Die Spring 91054
- 12. Spring Cap 91089

### Dropper Die, 40/10mm (Assy. #91104)

- 2. Inner Sleeve 40/10 91038
- 6. (2 ea.) .125" Ball 1/8" 91057
- 9. Outer Sleeve 91030
- Die Lock Ring (Not Pictured) 14067
- 11. Internal Dropper Die Spring 91054
- 12. Spring Cap 91089

### Dropper Die, 45 Cal. (Assy. #91105)

- 2. Inner Sleeve 45 91037
- 6. (2 ea.) .101 Ball 91058
- 9. Outer Sleeve 91030
- Die Lock Ring (Not Pictured) 14067
- 11. Internal Dropper Die Spring 91054
- 12. Spring Cap 91089



### Bullet Feeder Motor Assembly

- 1. Variable Gearbox-Motor
- 2. Rheostat Nut
- 3. Rheostat
- 4. Rheostat Washer
- 5. Knob
- 6. Motor Cap 91082
- 7. Motor Housing 91019
- 8. Motor Spacer .500 Inch 91023
- 9. 4-40x.250 BHCS 85126
- 10. CF Rocker Switch 62505
- 11. Barrel Plug 62504
- 12. 2Ft 20 Ga. Wire Stripped Ends 91066
- 13. (2 ea.) 18-22 Ga. .187 Female Term. 16336
- 14. (2 ea.) 18-22 Ga. Wire Nut 91067
- 15. Triad Power Supply 62502

} 62501

# MANDATORY SAFETY PRECAUTIONS – PLEASE READ

## THE BASIC RISK OF RELOADING, AND OVERALL DILLON PRECISION BULLET FEEDER USAGE: DANGER!

The reloading of ammunition and the handling of reloading components used in the reloading process is inherently dangerous. Accidents and mistakes in reloading can and do occur, sometimes with disastrous results resulting in, but not limited to, loss of hearing, vision, limbs or life. These accidents can occur with novice and experienced reloaders.

### MANDATORY USER SAFETY MINIMUM REQUIREMENTS

Dillon Precision Inc. cannot guarantee the complete safety of the user of the Bullet Feeder. To minimize the user's risk, use common sense and follow these basic safety rules at a minimum.

**EYE AND EAR PROTECTION:** Never operate the Bullet Feeder without eye and ear protection.

**SMOKING/IMPAIRMENT:** Do not smoke or allow anyone to smoke in the reloading area. Do not allow open flames. Do not load if you have been drinking alcohol or are impaired in any way.

**SAFETY:** Do not remove any safety device(s) from the Bullet Feeder or modify the Bullet Feeder or associated Dillon reloading presses that may be used with the Bullet Feeder in any way.

**LEAD – CAUTION!** Most primers contain a lead compound. Be sure to have proper ventilation while handling used primers. Clean up any primer residue left behind during the case processing. Lead causes birth defects, reproductive harm and cancer. Wash your hands thoroughly after handling components or shooting.

**PRIMERS – DANGER!** Primers contain a small amount of a shock-sensitive chemical that explodes when struck by a firing pin or hammer or accidentally crushed. Never force primers. Never attempt to clear primers that are stuck in the RF 100, Primer Pickup Tubes, or the Primer Magazine Assembly. Never, under any circumstance, insert any type of rod into these tubes to attempt to push out stuck primers – PRIMERS CAN “CHAIN DETONATE.” If a primer(s) gets stuck in the Primer Filler Magazine Assembly, remove the inner tube. Flood the inner tube with

penetrating oil/WD-40, throw it away and call Dillon for a free replacement.

**BE PATIENT and OBSERVANT** – If a problem is not obvious – CALL Dillon Technical Support **800-223-4570**.

### WARRANTY

Dillon Precision Products, Inc. warrants the Dillon Precision Bullet Feeder for its lifetime except for the motor which is warranted for one (1) year from the date of shipment against defects in material and workmanship. Dillon Precision Products, Inc. will either repair or replace any part(s) that prove defective. Replacement parts may be new or repaired parts at Dillon's choice on an exchange basis. A part(s) replaced under warranty does not restart the warranty period.

This warranty does not cover any damage to the product that results from improper installation, accident, abuse, misuse, natural disaster, insufficient or excessive electrical supply, abnormal mechanical or environmental conditions, or any unauthorized disassembly, repair or modification. This warranty shall not apply if: (1.) the product was not used per any accompanying instructions, (2.) the product was not used for its intended function or (3.) the addition of any non-authorized equipment.

The Dillon Precision Bullet Feeder may be returned for a refund up to 30 days from the date of delivery to the original purchaser. It must be returned in the original packaging, complete with all parts as originally shipped, in good condition, to receive credit for the purchase price less the original shipping cost and a 10% restocking fee. Used, damaged, and/or missing items may be denied a return depending upon the circumstance. You will be reimbursed within 7-10 days by the same means used for the purchase after the receipt of your return. To initiate a return, contact Dillon at [support@dillonprecision.com](mailto:support@dillonprecision.com) or **800-223-4570** and request a Return Material Authorization (RMA) number.

### RELOADING LIABILITY

It is the customer/user's sole risk and responsibility in assembling, installing and using the Dillon Precision Bullet Feeder including compliance with any local, state, federal, or country laws. Dillon assumes no liability or responsibility for the risk in using the Dillon Precision Bullet Feeder.

### DISCLAIMER

The material in this manual is for informational purposes only. The products it describes are subject to change without prior notice. Dillon Precision Inc. makes no representations or warranties with respect to this manual. Dillon Precision Inc. shall not be liable for any damages, losses, costs or expenses, direct, indirect or incidental, consequential or special, arising out of, or related to the use of or the inability to use the products described herein. Read this manual before using this product. Failure to follow the instructions and safety precautions in this manual can result in severe injury or death. Keep this manual in a safe location for future reference.

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